Come to the Circus!

How long will it take you to find these 25 fun circus words?
The words can go across, up, down and diagonally.

ACROBAT  JUGGLING  RINGMASTER
BEAR  LADDER  TENT
BLEACHERS  LEOPARD  TICKETS
CLOWNS  LIONS  TIGER
COSTUME  LION TAMER  TIGHTROPE
DANCERS  MUSIC  TRAPEZE
ELEPHANT  NET  UNICYCLE
HOOPS  PEANUTS
HORSES  POPCORN